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### Foundry Operator – Role Summary

CaneKast ([www.canekast.com](http://www.canekast.com)) is a portfolio of companies revolutionizing the foundry and adjacent manufacturing space. Companies currently include Ermak Foundry and Machining ([www.ermak.com](http://www.ermak.com)), Patriot Foundry & Castings ([www.patriotfoundry.com](http://www.patriotfoundry.com)), Superior Aluminum Castings ([www.supalum.com](http://www.supalum.com)) and RDS Dock Hardware ([www.rdsdockhardware.com](http://www.rdsdockhardware.com)) as well as the previous Northwest Casting ([www.ermak.com/northwest-casting](http://www.ermak.com/northwest-casting)). These companies provide non-ferrous castings, machining, finishing, and assembly to a growing list of clients and industries, providing significant career growth opportunities across our companies. The unique nature allows the group of companies to provide small business customer service with the cutting-edge technology of a large conglomerate. The group is actively acquiring additional businesses and growing organically, having nearly quadrupled in sales the past four years.

We are on a mission every day to provide quality products, on-time, to customers looking for a local supplier. We are a stable, established company with the mindset of a start-up, within an industry that has been around for thousands of years. We pride ourselves in having a good, fast-paced working environment where teamwork and the best ideas are incorporated into solving customer problems. With over 60 years of experience, combined with the flexibility and growth of a new firm, the company provides customers with a unique set of technologies and solutions that include sand castings, permanent mold/gravity-fed die cast, CNC machining, 3D printing/additive manufacturing, and other value-add services in addition to end user products.

### Foundry Operator – Role Responsibilities

Job duties may include some/all of the following: melting and pouring molten aluminum; making sand molds; removing castings from molds; making sand cores; using power and hand tools for sawing, grinding, and finishing castings. We will cross-train all positions to provide you with the skills necessary for a career in the foundry trade .

- Strong attention to detail
- Jobs are physically demanding with repetitive operations, must be to stand throughout the day, lift 30-50lbs frequently and be able to bend, twist, grasp and reach throughout the day
- Inspects each mold to ensure quality
- Performs pattern inspection prior to starting job
- Operate manual molding machines to make sand molds
- Operate automatic molding machines to make sand molds
- Able to perform changeover of patterns for next jobs to be run
- All other duties as assigned by management

### Foundry Operator – Qualifications

- Minimum of 2 years' experience in sand molding at iron, aluminum or brass foundry
- Preferred prior experience with sand molding
- Knowledge of automatic molding machines is preferred
- Minimum of a high school diploma or equivalent
- US citizen or document resident
- Minimum age of 18